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C3-7-1

Job Sheet 182638



Part No: C3-7-1

Job Qty: 20 ea

Part Name: Load Beam Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-7-1 Rev. A IPP Rev. A 18.04.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/14/18	0.00	0.00	Start Up Machining-1		Smb
100	Small Fab	20 pcs		9/14/18	0.00	2.00	Small Fab-1		Smb DAS
120	QC	20 pcs		9/14/18	0.00	0.00	QC5		SEP 04 2018 68
130	Packaging	20 pcs		9/14/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	20 Ea		9/14/18	0.00	0.00	QC21		HA

Part Op Descriptions: 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG ***Hole in center no longer required see engineering for sign off***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K716	Polyurethane Rod 1.00" DIA. 80A (Hard)	1 ft (.05 ea)	90-Start up Operation	S100571

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K716	1	12	0

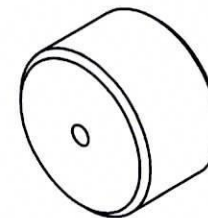
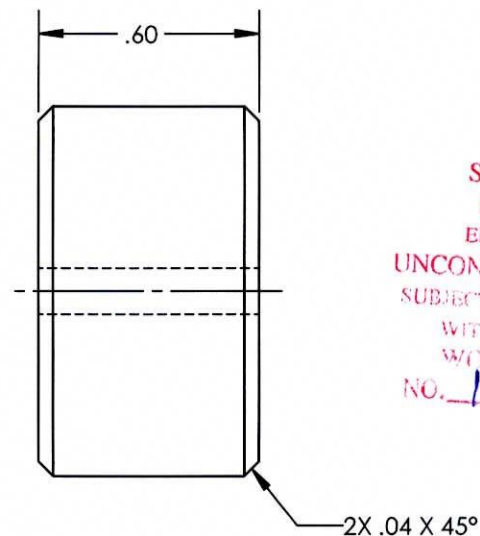
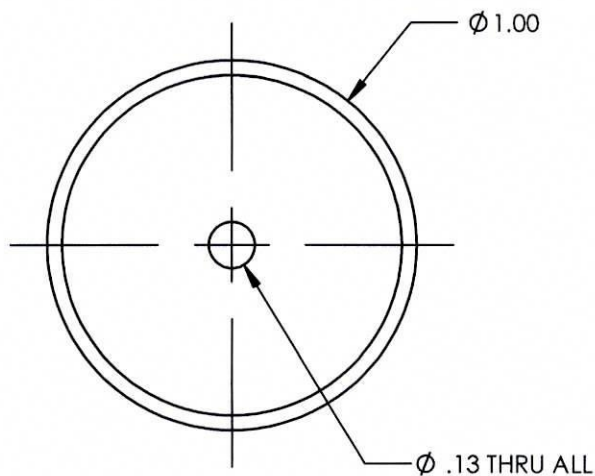
Part Specifications

Specifications could not be found.

Plex 8/29/18 10:25 AM Dart.lajeunesse.marie

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A	14-0111	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE NON-CRITICAL DIMENSIONS.	8/6/2014	DJN
				RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 182635

MW
1/20/29

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOAD BEAM BUMPER C3-HOOK	
DWG NO. C3-7-1	REV A
MAT'L POLYURETHANE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/8 ANGLES ± 5°	REAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
USED ON MODEL	
SCALE 2:1	DATE 12/18/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-7-1	1	LOAD BEAM BUMPER	POLYURETHANE	POLYURETHANE	

DART
AEROSPACE

Container No: S107793



Part: C3-7-1

Job No: 182638

Serial No/Batch: S107793

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 09/04/18